

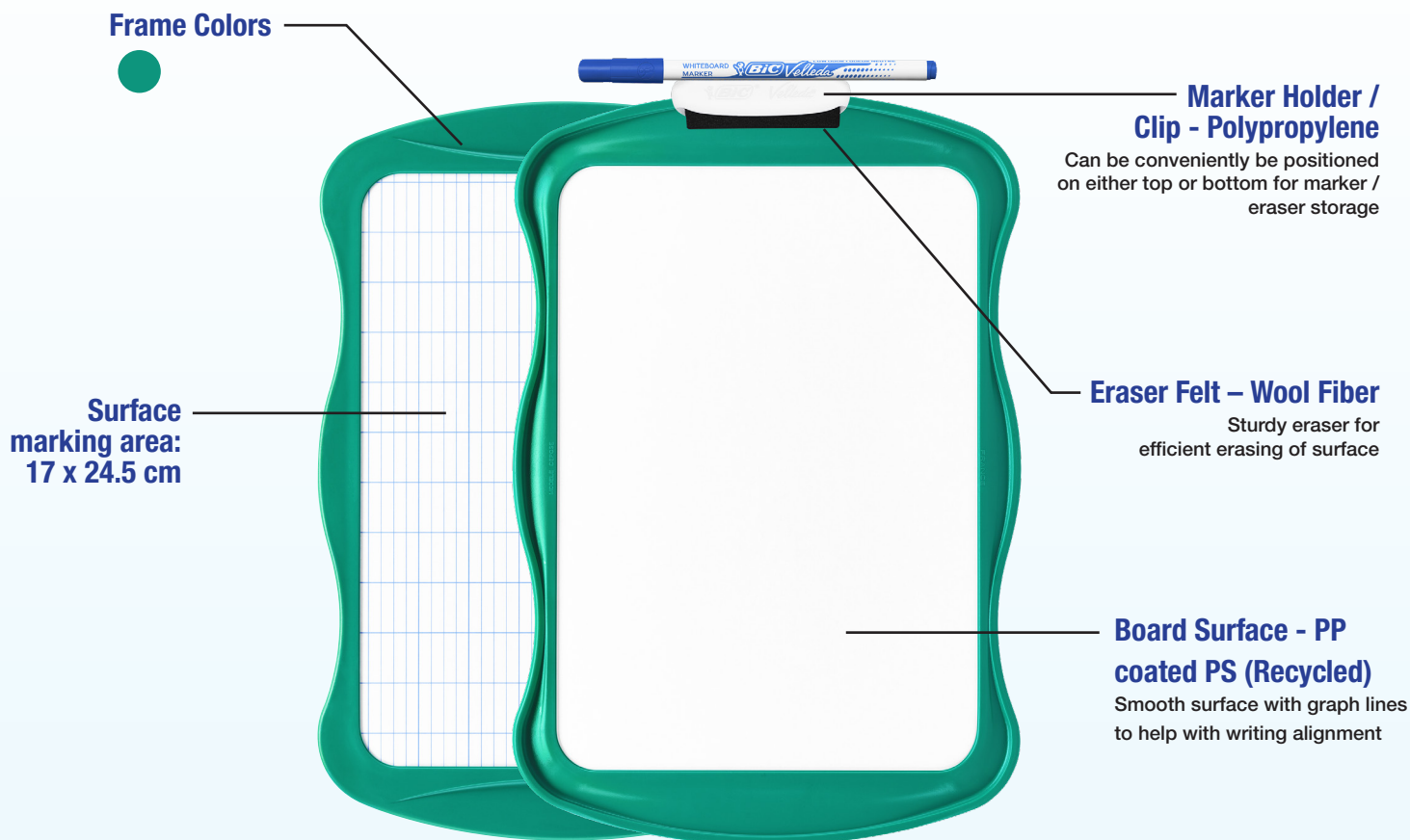


WHITE BOARD  *Velleda*

SCHOOL BOARD 21X31 CM + Velleda 1721 Marker + Mini Eraser

Product main features

BIC® Velleda® Whiteboard is produced with recycled plastic coated surface. It also reduces scrape originating from our Evolution pencil line. It is the perfect size and shape for school use with both white and large graph lined surfaces. Graph lines provide enough space for young writers. Modern shape designed for comfortable holding, control with good erasability immediately and after a few days. Durable frame that is break resistant. Includes low odor Velleda 1721 marker with fine nib and snap on clip for marker and eraser storage.



Process and Controls

- In-house components – BIC Frame, Board and Marker.
- Automatic injection molding process joining frame to board.
- Automatic assembly of eraser and marker to clip as well as clip assembly to frame.
- Marker inspected in marker assembly operation.
- Products are inspected statistically before shipment.
- 9 visual and functional aspects tested during manufacturing of board.

Laboratory controls

- Board physical-chemical measures: Abrasion resistance, satisfactory erasability.
- Marker - Ink, filler, nib physical-chemical measures: Mileage, cap off time, drop test, oven leakage, weight loss, drain back, dry time on various supports and mechanical force testing of component fits.
- Marker Age tests at 23 & 48°C.

Production controls

- Injection molded parts checked dimensionally and visually.
- Marker assembly parameters checked for correct marking performance, ink fill, cap seal, and visual aspect.
- Production checks on molded parts and assembly occur on an hourly basis to insure quality control.

Norms and regulations compliance

Product

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy Metal content tested by an external laboratory (EN71-3: 1995, 16 CFR 1303, REACH – ANNEX XVII-entry n°23 and entry n°63)
- Cap compliant with safety cap standard (ISO 11540 / BS 7272-1)

Packaging

- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Local packaging Eco-packaging: the volume, weight and materials used are optimized

Environment and social responsibility

Environment

Free PVC product
Packaging compliant with packaging & packaging waste European directive : 94/62/EC TBC

Social responsibility

- Made in France
- BIC Group Code of Conduct based on ILO conventions.
- Self assessment process with corrective action plan



Logistics Data

Marker

- Length: 308 mm
- Width: 208 mm
- Weight: 164 gr

Package

- Pouch